

## Purchase Order Receipt Listing

Friday, June 16, 2017 11:13:29 AM

All amounts are calculated in domestic currency.

Page 1 of 1

All Vendors PO ID PO36550 Receipt Dates from 6/15/2017 to 6/15/2017 All Line Item Types  
 All Item ID/GL/WOs All Rec. Employees All Currencies  
 Grouped by Vendor ID

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
Vendor ID/Vendor Name	VC-CAM002	Acier Ouellette Inc.								
PO36550	2		M174B0.250X4.000 f	6/21/2017	6/15/2017	12.6000	\$23.58	0.0000	0	\$297.09
CAD	No		17.4 BAR 0.250" X f 4.000"			12.0000 PLOU01	\$297.09	0.0000	0	
			m137813							

Total Received Quantity: 12.6000  
 Total Qty to Inspect (PO U/M): 0.0000  
 Total Reject Quantity: 0.0000  
 Total Receipt Value: \$297.09  
 Total Balance Due Quantity: 0.0000



# CERTIFICATE OF TEST

## CERTIFICAT D'ESAI

Page 01 of 02

Certification Date  
14-JUN-2017

CUSTOMER ORDER NUMBER  
NUMÉRO DE COMMANDE DU CLIENT

AC00006526

PART NUMBER/NUMÉRO DE PIÈCE

511673

Invoice Number  
T367397

**SOLD TO:** ACIER OUELLETTE INC. **SHIP TO:** ACIER OUELLETTE INC.  
**VENDU À:** DIVISION SALABERRY DE VALLEYFIELD DIVISION SALABERRY DE VALLEYFIELD  
 935, BOUL. DU HAVRE 935, BOUL. DU HAVRE  
 SALABERRY-DE- VALLEYFIELD QC J6S 5L1 SALABERRY-DE- VALLEYFIELD QC J6S

Description: 17-4 HRAP BAR SOL ANN ASTM A564

1/4 X 4 FLAT X 12' R/L

Line Total: 44 LB

HEAT: 268919 DAS

ITEM: 511673

Specification 39

AMS 5643 T 9-89  
AMS 2303 F  
ASTM F899 12

ASTM A564 T630 13  
AMS H 6875 B

ASME SA564 T630 15  
ASTM A370 15

### CHEMICAL ANALYSIS

C	SI	MN	CR	MO	CU	NI	CO
0.033	0.38	0.5300	15.09	0.19	3.34	4.57	0.057
P	S	N	TA	NBTA			
0.024	0.001	0.035	0.0005	0.271			

RCPT: R108823

COUNTRY OF ORIGIN : ITALY

### MECHANICAL PROPERTIES

DESCRIPTION	YLD STR	ULT TEN	%ELONG	%RED IN AREA	HARDNESS BHN
COND A					338
DESCRIPTION	YLD STR	ULT TEN	%ELONG	%RED IN AREA	HARDNESS BHN
DEV: H900 L	KSI 184.0	KSI 200.0	IN 02 IN 16.0	52.0	429

GRAIN SIZE : 5 -

The above data were transcribed from the manufacturer's Certificate of Test after verification for completeness and specification requirements of the information on the certificate. All test results remain on file subject to examination. /Les informations ci-haut-mentionnées sont transcris du certificat d'essais du manufacturier après vérification de l'état complet des spécifications inscrites sur le certificat. We hereby certify that the material covered by this report will meet the applicable requirements described herein, including any specification forming a part of the description. /Par les présentes, nous certifions que le matériel couvert par ce rapport rencontre les spécifications décrites ci-haut.

The willful recording of false, fictitious, or fraudulent statements in connection with test results may be punishable as a felony under federal statutes. /Les informations fausses, fictives ou frauduleuses en rapport avec le résultat des essais sont punissables en vertu des lois fédérales.

Material did not come in contact with mercury while in our possession./Par les présentes, nous certifions que le matériel couvert par ce rapport rencontre les spécifications décrites ci-haut.

*Joanne Despres*

MANAGER QUALITY ASSURANCE  
GÉRANT DE L'ASSURANCE QUALITÉ

# CERTIFICATE OF TEST

# CERTIFICAT D'ESAISS

Page 02 of 02

Certification Date  
14-JUN-2017

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NUMÉRO DE COMMANDE DU CLIENT

AC00006526

Invoice Number  
T367397

PART NUMBER/NUMÉRO DE PIÈCE  
511673

SOLD TO:	ACIER OUELLETTE INC.	ACIER OUELLETTE INC.
VENDU À:	DIVISION SALABERRY DE VALLEYFIELD 935, BOUL. DU HAVRE SALABERRY-DE- VALLEYFIELD	DIVISION SALABERRY DE VALLEYFIELD 935, BOUL. DU HAVRE SALABERRY-DE- VALLEYFIELD
SHIP TO:	EXPÉDIÉ À:	QC J6S 5L1 QC J6S
HEAT:	ITEM: 511673	Line Total: 44 LB

Description: 17-4 HRAP BAR SOL ANN ASTM A564  
1/4 X 4 FLAT X 12' R/L

MATERIAL IS FREE FROM MERCURY CONTAMINATION  
NO WELD REPAIR PERFORMED ON MATERIAL

MACRO: OK  
MICRO1: OK

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Material did not come in contact with mercury while in our possession./Par les présentes, nous certifions que le matériel couvert par ce rapport rencontre les spécifications décrites ci-haut.



MANAGER QUALITY ASSURANCE  
GÉRANT DE L'ASSURANCE QUALITÉ

# MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M174 R0,250X4000  
 DATE: 17-06-19

PO / BATCH NO.: 0036559/M137813

MATERIAL CERT REC'D: yes  
 QUANTITY RECEIVED: 10.61  
 QUANTITY INSPECTED: 10.61  
 QUANTITY REJECTED: 0

THICKNESS ORDERED: .250  
 THICKNESS RECEIVED: .257  
 SHEET SIZE ORDERED: \_\_\_\_\_  
 SHEET SIZE RECEIVED: N/A

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	Y	N	
CORRECT FINISH	Y	N	
CORROSION	Y	N	
CORRECT GRAIN DIRECTION	Y	N	
CORRECT MATERIAL PER M-DRAWING	Y	N	AMS 5643
CORRECT THICKNESS	Y	N	
PHOTO REQUIRED	Y	N	
CORRECT REF # TO LINK CERT	Y	N	HT# 268919
CORRECT MATERIAL IDENTIFICATION	Y	N	
CORRECT M# ON THE MATERIAL	Y	N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	N	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	N	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	

*testers located in the Quality Office*

QC 18 INSPECTION	BAS	ENGINEERING SIGNOFF (if required)
INSPECTED BY:	<u>39</u> <u>9-89</u>	SIGNED OFF BY: _____
DATE:	<u>17-06-19</u>	DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO36550**

Purchase Order Date 6/2/2017  
PO Print Date 6/5/2017

Page Number 1 of 7

**Order From :**  
ACIER OUELLETTE INC.  
935 BOUL. DU HAVRE  
VALLEYFIELD, QC J6S 5L1  
CA

VC-CAM002

**Ship To :** DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

**Contact Name**  
**Vendor Phone** 800 667 4248  
  
**Ship To Contact**  
**Ship To Phone**  
**Ship Via:** Yours ppd  
**Ship Acct:**

**Buyer** Chantal Lavoie  
**Customer POID**  
**Customer Tax #** 10127-2607  
**Terms** Net 30  
**Currency** CAD  
**FOB** FCA - (Free Carrier)

Line Nbr	Reference Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	M1010S.125	1010-1025 sheet .125	6/8/2017 Yes 6/8/2017	32.00 sf		\$2.65	\$84.72

MATERIAL: AISI 1010-1025 OR ASTM A36/A366/A1008 OR CSA G40-21, 38W/44W/50W/60W/70W  
MINIMUM YIELD TENSILE STRENGTH = 28KSI  
MINIMUM ULTIMATE TENSILE STRENGTH = 42 KSI  
COLD ROLLED

*SP17-6-12*

Line Total: \$84.72

2	M174B0.250X4.000	17-4 BAR 0.250" X 4.000"	6/21/2017 Yes 6/21/2017	12.00 f	\$31.83	\$382.00
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MATERIAL: 17-4 PH SS BAR AS PER AMS 5604 / 5643  
GRAIN DIRECTION MUST BE ALONG LENGTH  
MINIMUM YIELD TENSILE STRENGTH = 100KSI  
MINIMUM ULTIMATE TENSILE = 150 KSI

*Rec'd.  
12.6.*

Line Total: \$382.00

*SP17-6-16*

**PO Instructions:** quotation sou0036564

**Note:**



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
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## PURCHASE ORDER

Purchase Order ID PO36550

Purchase Order Date 6/2/2017

PO Print Date 6/5/2017

Page Number 2 of 7

**Order From :**

ACIER OUELLETTE INC.  
935 BOUL. DU HAVRE  
VALLEYFIELD, QC J6S 5L1  
CA

VC-CAM002

**Ship To :** DART AEROSPACE LTD

1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

**Contact Name**

Vendor Phone 800 667 4248

**Buyer**

Chantal Lavoie

**Ship To Contact**

**Ship To Phone**

Ship Via: Yours ppd

**Customer POID**

10127-2607

**Customer Tax #**

Net 30

**Terms**

CAD

**Currency**

FCA - (Free Carrier)

**Ship Acct:**

3	M174R0.750	✓	17-4 round bar .750 ✓	6/8/2017	12.00	\$8.17	\$98.00
				Yes	f		
				6/8/2017			

17-4PH/S17400/TYPE 630 SS ROUND BAR PER AMS 5643/ASTM A564  
GRAIN MUST BE ALONG LENGTH OF BAR. MINIMUM YIELD TENSILE STRENGTH = 100KSI  
MINIMUM ULTIMATE TENSILE STRENGTH = 150 KSI

4	M2024T3S.050	✓	2024-T3 .050 sheet ✓	6/8/2017	48.00	\$6.95	\$333.59
				Yes	sf		
				6/8/2017			

MATERIAL: 2024-T3 ALUMINUM SHEET  
AS PER QQ-A-250/4 OR AMS-QQ-A-250/4 OR AMS 4037  
OR ASTM B209

5	M303R0.500	✓	303 Round Bar 0.500" ✓	6/8/2017	12.00	\$2.57	\$33.59
				Yes	f		
				6/8/2017			

MATERIAL: AISI 303 SS ROUND BAR AS PER ASTM A582

NOTE: AISI 304/316 NOT ACCEPTABLE

**PO Instructions:** quotation sou0036564

**Note:**





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## PURCHASE ORDER

Purchase Order ID **PO36550**

Purchase Order Date 6/2/2017

PO Print Date 6/5/2017

Page Number 4 of 7

**Order From :**

ACIER OUELLETTE INC.  
935 BOUL. DU HAVRE  
VALLEYFIELD, QC J6S 5L1  
CA

VC-CAM002

**Ship To :** DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

**Contact Name**  
**Vendor Phone** 800 667 4248

**Buyer** Chantal Lavoie

**Customer POID** 10127-2607

**Customer Tax #** Net 30

**Terms** CAD

**Currency** FCA - (Free Carrier)

**FOB**

**Ship To Contact**  
**Ship To Phone**  
**Ship Via:** Yours ppd  
**Ship Acct:**

8	M304R1.000	304 round bar 1.00	✓	6/8/2017	12.00	✓	\$8.49	\$101.87
				Yes	f			
				6/8/2017				

MATERIAL: AISI 304/316 SS ROUND BAR AS PER ASTM A276

(NOTE: AISI 303 NOT ACCEPTABLE)

9	M304S20GA	304/316 .040 Sheet	✓	6/8/2017	64.00	✓	<b>Line Total:</b> \$101.87	\$101.87
				Yes	sf			
				6/8/2017				

PURCHASE MATERIAL: AISI 304/316 SS SHEET  
ANNEALED  
SPECIFICATION: MIL-S-5059  
OR AMS 5513 (304)  
OR AMS 5524 (316)  
ORASTMA240  
OR ASME SA240

Sp17/6-12

**Line Total:** \$250.14

**PO Instructions:** quotation sou0036564

**Note:**



Dart Aerospace Ltd.  
1270 Aberdeen Street  
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Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO36550**

Purchase Order Date 6/2/2017

PO Print Date 6/5/2017

Page Number 5 of 7

**Order From :**

ACIER OUELLETTE INC.  
935 BOUL. DU HAVRE  
VALLEYFIELD, QC J6S 5L1  
CA

VC-CAM002

**Ship To :** DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

**Contact Name**  
**Vendor Phone** 800 667 4248  
  
**Ship To Contact**  
**Ship To Phone**  
**Ship Via:** Yours ppd  
**Ship Acct:**

**Buyer** Chantal Lavoie  
**Customer POID**  
**Customer Tax #** 10127-2607  
**Terms** Net 30  
**Currency** CAD  
**FOB** FCA - (Free Carrier)

10	M6061T6B0.375X01.000	6061T6 BAR .375 x 1.00 ✓	6/8/2017	40.00 ✓	\$1.12	\$44.81
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Y  
6/8/2017  
Yes  
6/8/2017  
MATERIAL: 6061-T6/T6510/T6511/T62 ALUMINUM BAR  
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116  
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR  
ASTM B221

					<b>Line Total:</b>	<b>\$44.81</b>
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11	M6061T6B1.500X02.500	6061-T6 Bar 1.50 x 2.50 ✓	6/8/2017	12.00 ✓	\$13.22	\$158.59
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Y  
6/8/2017  
Yes  
6/8/2017  
MATERIAL: 6061-T6/T6510/T6511/T62 ALUMINUM BAR  
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116  
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR  
ASTM B221

					<b>Line Total:</b>	<b>\$158.59</b>
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12	M6061T6B2.000X01.250	6061-T6 Bar 2.00 x 1.25 ✓	6/8/2017	12.00 ✓	\$9.38	\$112.53
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Y  
6/8/2017  
Yes  
6/8/2017  
MATERIAL: 6061-T6/T6510/T6511/T62 ALUMINUM BAR  
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116  
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR  
ASTM B221

**PO Instructions:** quotation sou0036564

**Note:**

Sp1746-12



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID PO36550

Purchase Order Date 6/2/2017

PO Print Date 6/5/2017

Page Number 6 of 7

**Order From :**

ACIER OUELLETTE INC.  
935 BOUL. DU HAVRE  
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CA

VC-CAM002

**Ship To :** DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

**Contact Name**  
**Vendor Phone** 800 667 4248

**Ship To Contact**  
**Ship To Phone**  
**Ship Via:** Yours ppd  
**Ship Acct:**

**Buyer** Chantal Lavoie  
**Customer POID**  
**Customer Tax #** 10127-2607  
**Terms** Net 30  
**Currency** CAD  
**FOB** FCA - (Free Carrier)

				<b>Line Total:</b>	
13	M6061T6R0.500	6061-T6 Round Bar .500"	6/8/2017 Yes 6/8/2017	40.00	\$112.53
					\$0.58
					\$23.37

MATERIAL: 6061-T6/T6510/T6511/T62 ALUMINUM ROUND BAR  
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116  
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR  
ASTM B221

				<b>Line Total:</b>	
14	M6061T6R0.563	6061-T6 ROUND BAR .563	6/8/2017 Yes 6/8/2017	20.00	\$23.37
					\$0.97
					\$19.49

MATERIAL: 6061-T6/T6510/T6511/T62 ALUMINUM ROUND BAR  
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116  
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR  
ASTM B221

**PO Instructions:** quotation sou0036564

**Note:**



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## PURCHASE ORDER

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Purchase Order Date 6/2/2017

PO Print Date 6/5/2017

Page Number 7 of 7

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VC-CAM002

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**Contact Name**

Vendor Phone 800 667 4248

**Buyer** Chantal Lavoie

**Customer POID**

10127-2607

**Customer Tax #** Net 30

**Terms**

**Currency** CAD

**FOB**

FCA - (Free Carrier)

**Ship To Contact**

**Ship To Phone**

Ship Via: Yours ppd

Ship Acct:

15 71401-45

PROCUREMENT  
QUALITY CLAUSES

6/8/2017

1.00

\$0.00

\$0.00

Procurement Quality Clauses

A005 right of entry

A012 chemical and physical test report

A016 personnel qualification

A017 raw material identification (as applicable)

A026 certification of material conformance

A041 quality management system

A042 dart notification by supplier

A043 retention of quality documents

No

6/8/2017

SPOT6-2

Line Total:

\$0.00

PO Total:

\$1,914.12

**PO Instructions:** quotation sou0036564

CL

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit [www.dartaerospace.com](http://www.dartaerospace.com) for further explanation.

Change Nbr: 3

Change Date: 6/5/2017